



FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SHEET 3 OF 3. INDEX NOS. 77-100. SEE LIST 2-1.

FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
- 77	1012524	2	.	SEAL, OIL		
- 78	1012867	2	.	BEARING, BALL, 6306		
- 79	1012873	AR	.	SHIM, t=1.05MM		
- 79	1012954	AR	.	SHIM, t=1.40MM		
- 79	1012955	AR	.	SHIM, t=1.70MM		
- 80	1012872	1	.	GEAR, CRANK		
- 81	1012869	2	.	KEY		
- 82	1012517	1	.	CONNECTING ROD ASSEMBLY		
- 83	1012878	2	.	RING, SNAP		
- 84	1012515	1	.	PISTON, STD		
- 84	1012958	AR	.	PISTON, .25MM OVERSIZE		
- 84	1012959	AR	.	PISTON, .50MM OVERSIZE		
- 85	1012516	1	.	PISTON RING SET, STD		
- 85	1012960	AR	.	PISTON RING SET, .25MM OVERSIZE		
- 85	1012961	AR	.	PISTON RING SET, .50MM OVERSIZE		
- 86	1012879	1	.	PIN, PISTON		
- 87	1012870	1	.	CRANK SHAFT		
- 88	1012877	2	.	BEARING, BALL, 6203		
- 89	1012883	1	.	BALANCER, DYNAMIC		
- 90	1012884	1	.	BEARING, BALL, 6202		
- 91	1012886	1	.	WASHER, 18MM		
- 92	1012885	1	.	NUT, LEFT HAND, 18MM		
- 93	1012868	1	.	GEAR, BALANCER		
- 94	1012876	1	.	CAM GEAR ASSEMBLY		
- 95	1012875	AR	.	SHIM, t=1.05MM		
- 95	1012952	AR	.	SHIM, t=1.40MM		
- 95	1012953	AR	.	SHIM, t=1.70MM		
- 96	1012874	1	.	BEARING, BALL, 6206		
- 97	1012882	2	.	BOLT, CONNECTING ROD		
- 98	1012881	1	.	LOCKWASHER		
- 99	1012880	1	.	ARM, SPLASH		
-100	1012871	1	.	KEY		

